

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 19392**

2002-04 Jeep Liberty w/3.7L,V6



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the OE muffler/tail pipe assembly from the vehicle. Lubricate the rubber isolators with WD-40, or similar product, to aid in removal of the metal rod hangers.
2. Install DynoMax front intermediate pipe **51002**. Tighten the nuts on the inlet flange connection to the converter pipe.
3. Install DynoMax Ultra Flo Welded muffler **17513** with the center connection as the inlet. The side outlet connection should be positioned outboard toward the R.H. frame. Use one of the 2½" clamps provided to connect the muffler to the front intermediate pipe. Only finger tighten the clamp now.
4. Install DynoMax tail pipe **54288**. Insert the metal rod hangers into the two rubber isolators on the chassis. Use the other 2½" clamp to connect the tail pipe to the muffler outlet.

5. Beginning at the inlet end, align all the parts and fully tighten the u-bolt clamps.

6. **Please see full system diagram on the back page.**

KIT CONTAINS:

- (1) 17513 MUFFLER
- (1) 51002 INLET PIPE
- (1) 54288 TAIL PIPE
- (2) 2½" CLAMPS
- (1) INSTRUCTION SHEET

19392 SYSTEM DIAGRAM

